



SC-24 POLYURETHANE ACCELERATOR



BJB's SC-24 is a general purpose accelerator which can be used to reduce demold times of a variety of BJB polyurethane products. Note that this will also shorten the working-time of the polyurethane system after SC-24 is added.

APPLICATION:

SC-24 should be added to the B side prior to mixing with A side in the amount of 1% to 2% of the total weight of the A/B system. A small scale test should be performed to evaluate the reaction time with the particular product being used. SC-24 will have a varying degree of effectiveness with different material system. We do not recommend using this product with BJB water clear series. Consult a BJB Technical representative for additional questions.

STORAGE:

Store at ambient temperatures, 65-80°F (18-27°C). Unopened containers will have a shelf life of 12 months from date of shipment when properly stored at recommended temperatures.

PACKAGING	WEIGHT
4 oz.	4 oz.
Pint	1 lbs.
Quart	2 lbs.
Gallon	8 lbs.

SAFETY PRECAUTIONS:

Use in a well-ventilated area. Avoid contact with skin using protective gloves and protective clothing. Repeated or prolonged contact on the skin may cause an allergic reaction.

Eye protection is extremely important. Always use approved safety glasses or goggles when handling this product.

IF CONTACT OCCURS:

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. It is *not* recommended to remove resin from skin with solvents. Solvents only increase contact and dry skin. Seek qualified medical attention if allergic reactions occur.

Eyes: Immediately flush with water for at least 15 minutes. Call a physician.

Ingestion: If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

⚠️ WARNING: This product can expose you to chemicals including 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

NOTE:

Refer to the Safety Data Sheet before using this product. For processing tips and guides, please visit: learn.bjbmaterials.com to discover additional information.

NON-WARRANTY "Except for a warranty that materials substantially comply with the data presented in Manufacturer's latest bulletin describing the product (the basis for this substantial compliance is to be determined by the standard quality control tests generally performed by Manufacturer), all materials are sold "AS IS" and without any warranty express or implied as to merchantability, fitness for a particular purpose, patent, trademark or copyright infringement, or as to any other matter. In no event shall Manufacturer's liability for damages exceed Manufacturer's sale price of the particular quantity with respect to which damages are claimed."